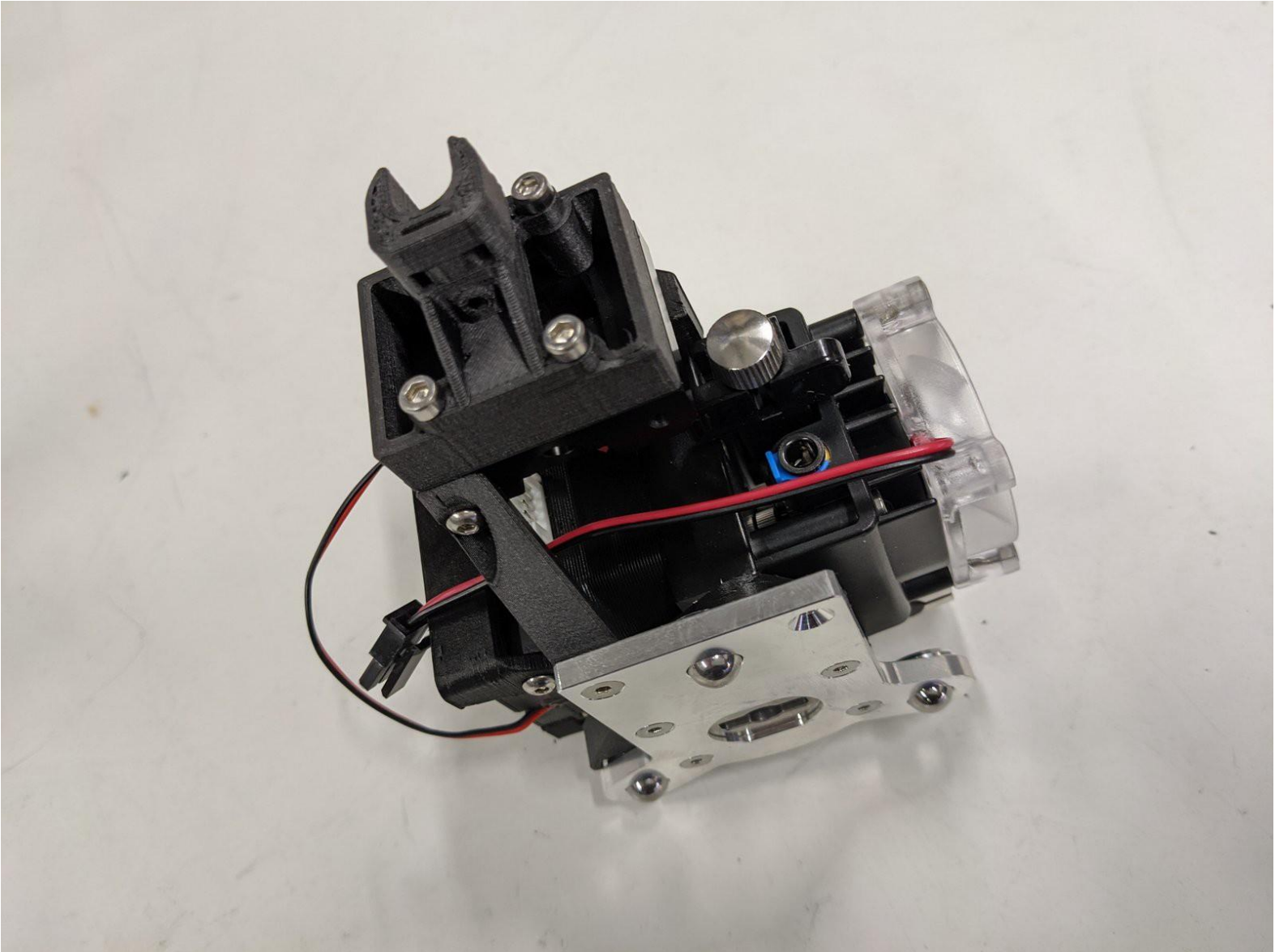




03b - Hemera Tool Assembly

Written By: Greg Holloway

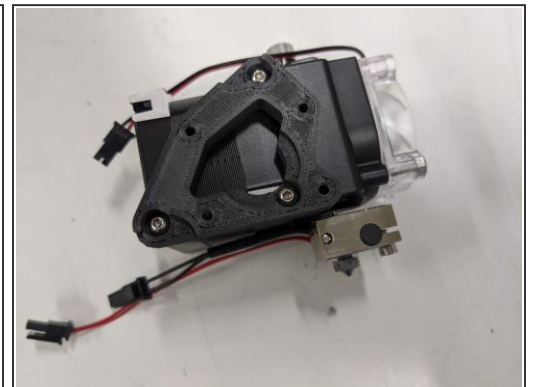
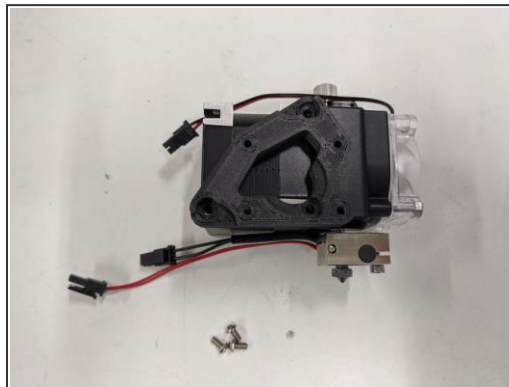
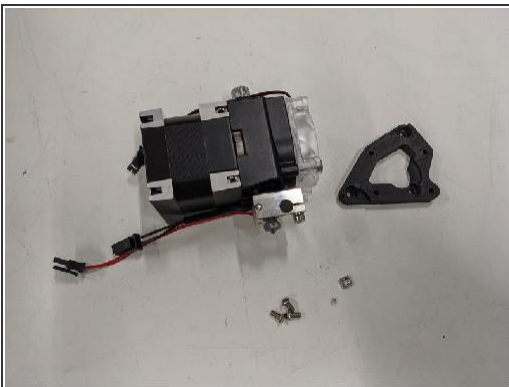


Step 1 — Parts.



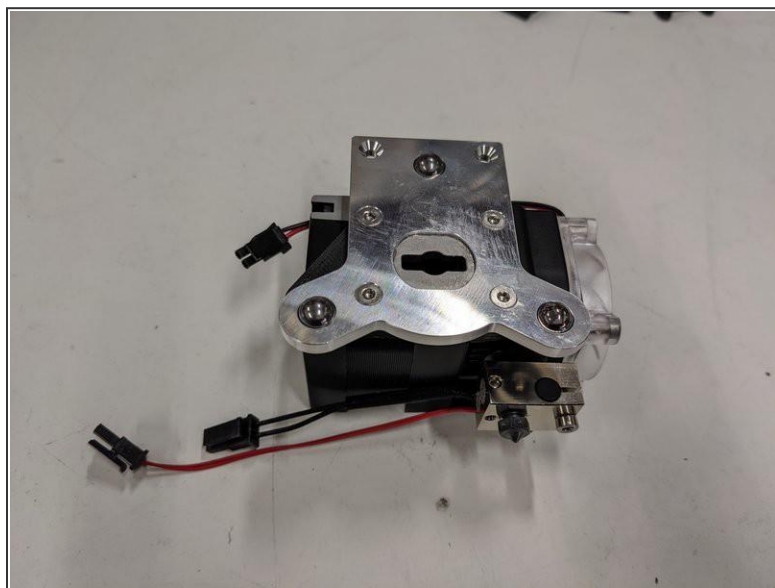
- ☐ You will need to download and print the parts linked below.
- ☐ <https://github.com/e3donline/ToolChanger>

Step 2 — Bracket.



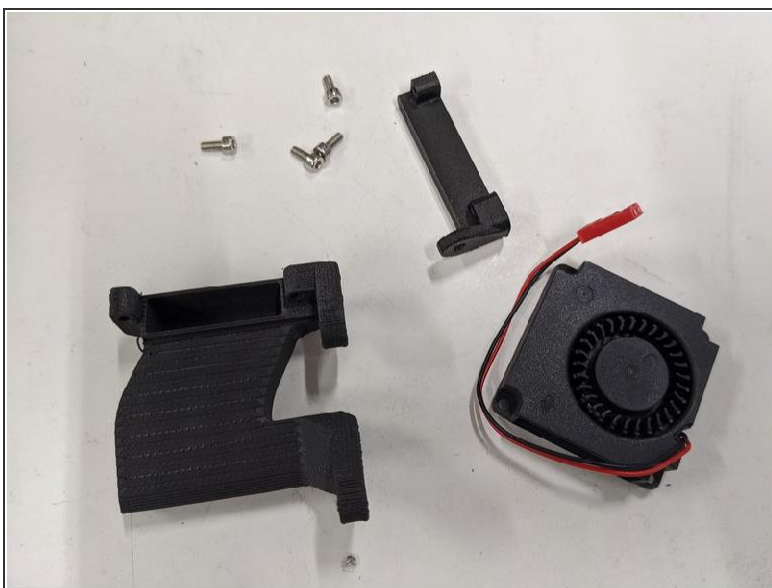
- Read & follow the Hemera assembly instructions.
- <https://e3d-online.zendesk.com/hc/en-us/...>
- Affix the bracket to the Hemera.

Step 3 — Tool-Plate.



- Affix the Tool-Plate to the Bracket.

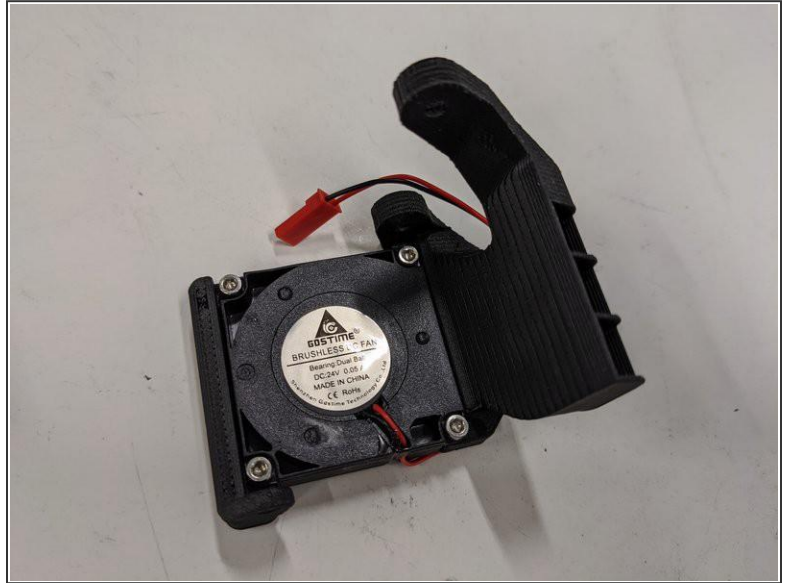
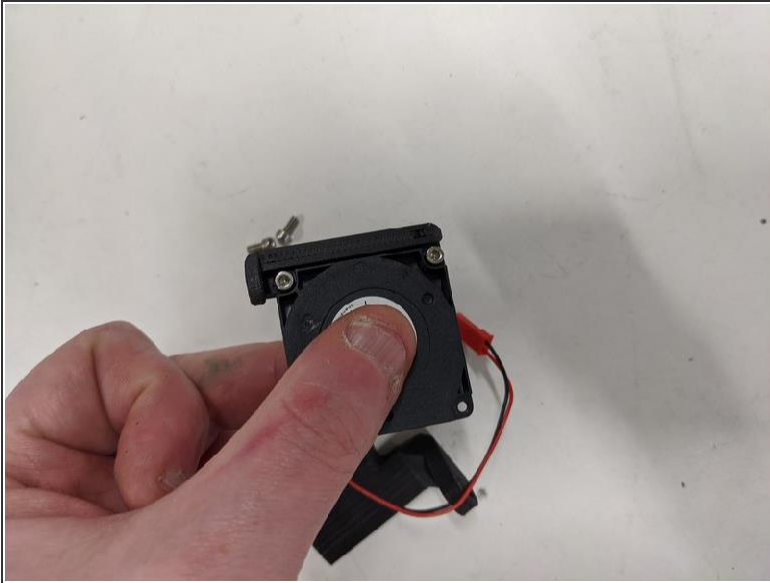
Step 4 — Fan.



- Affix the Top-Bracket to the Blower Fan.

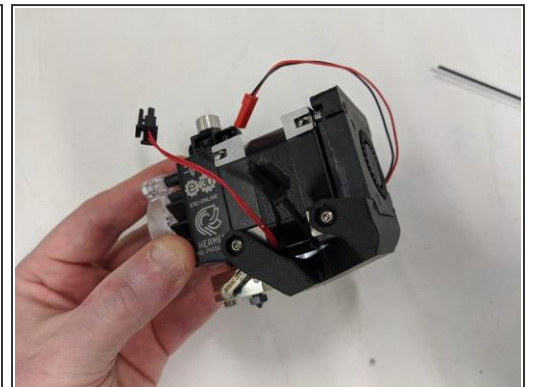
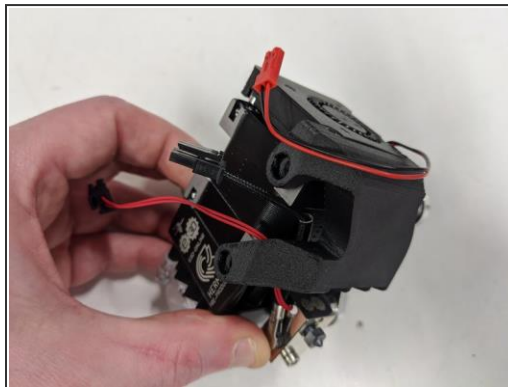
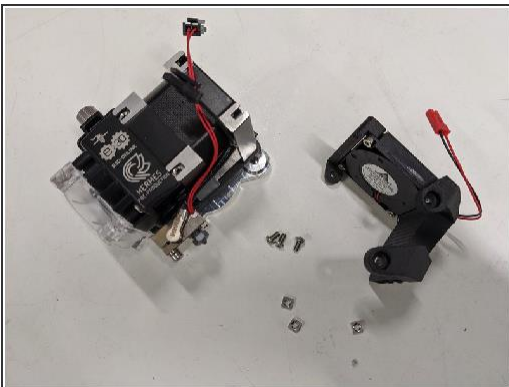
- ☐ Note the position of the fan exhaust.

Step 5 — Fan.



- Affix the Fan Duct to the Fan.

Step 6 — Fan.



- Affix the Fan assembly to the Hemera.

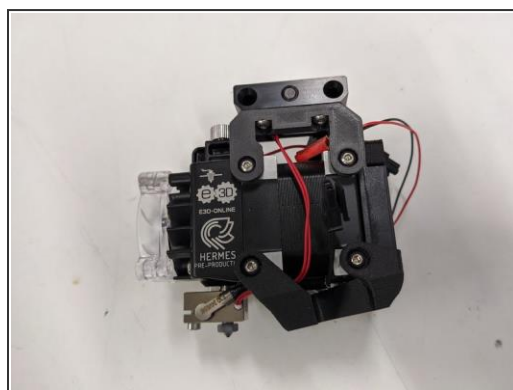
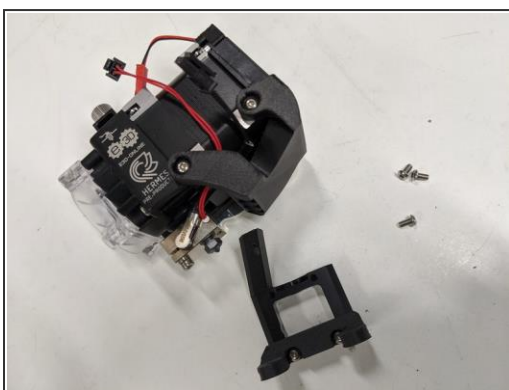
☐ It is important that you install the Fan duct as it helps keep the Hemera in position while docked.

Step 7 — Receiver.



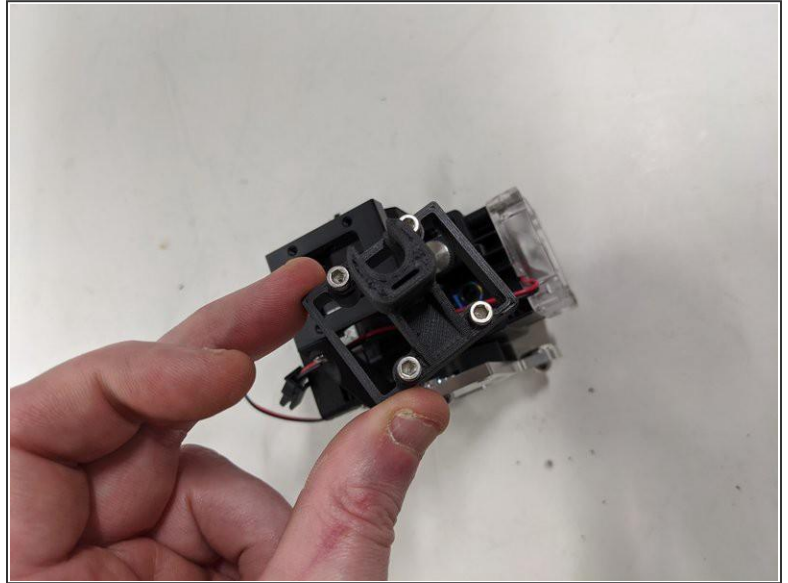
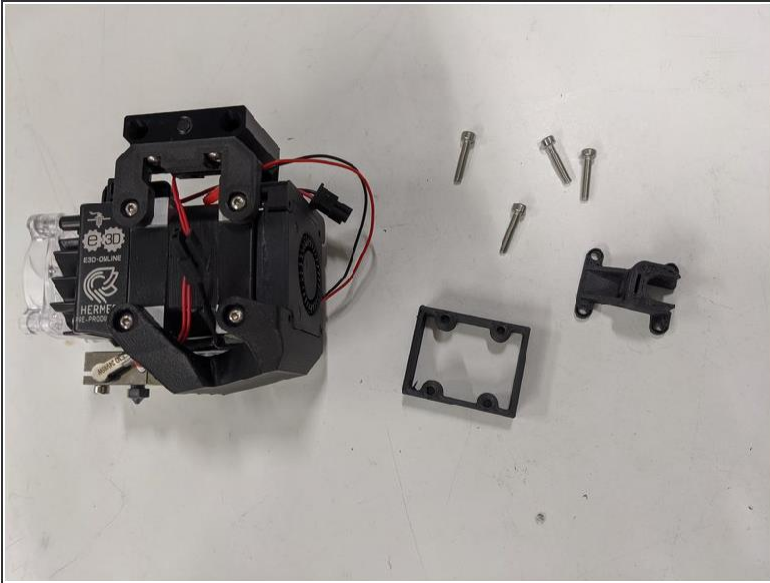
- Affix the Angle bracket to the Receiver.

Step 8 — Bracket.



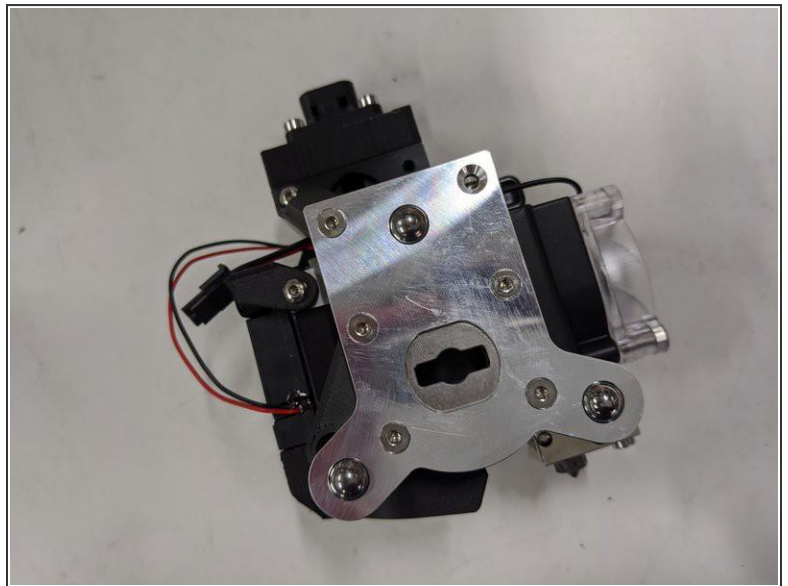
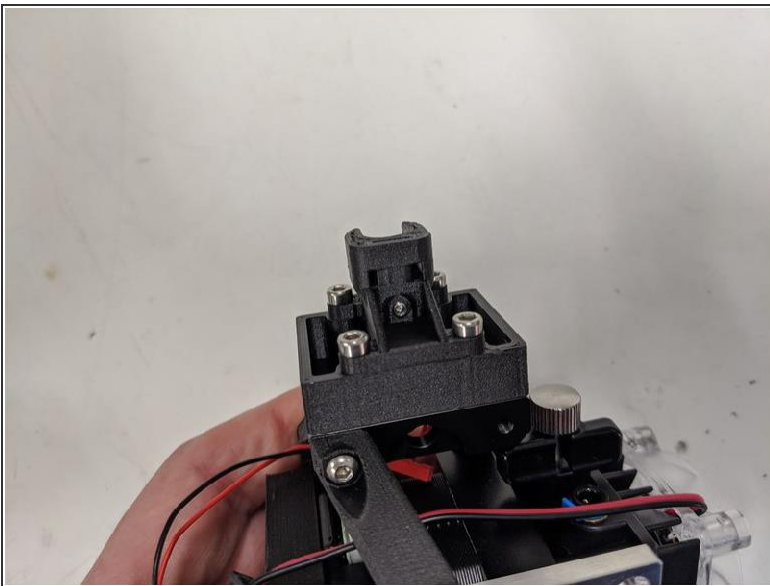
- Add the Hemera Bracket to the Receiver.
- Affix the assembly to the Hemera.

Step 9 — Top.



- Affix the Top to the Receiver.

Step 10 — Grub.



- Insert the grub screw into the Cable Bracket.
- The Hemera Tool is now Finished and ready for installation.
- Please refer to 09-Wiring (Updated) for motor cable connections.